



Installation,- Operating and Maintenance Instructions

HADEF Electric Chain Hoist

Type 62/05

stationary with suspension eye or hook	S
with monorail push travel trolley	R
with monorail hand geared trolley	H
with monorail electric trolley	E



HADEF

 **NOTICE!**

The installation or mounting instructions for incomplete machines you'll find in chapter "Installation"

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Heinrich De Fries GmbH will be named HADEF in the following text.

Original operating- and maintenance instructions in German language.

Translation in other languages is made of the German original.

A copy may be requested in writing or is available for download on www.hadef.com

Subject to changes.

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1 Information

The products meet European Union requirements, in particular the validated EU Machine Directive.

The entire company works acc. to a certified quality assurance system as per ISO 9001.

The production of components at our work is subject to strict, intermediate checks.

After assembly, each product is subject to a final test with overload.

For the operation of hoists, the national accident prevention regulations apply in Germany, amongst others.

The stated performance of the devices and meeting any warranty claims require adherence to all instructions in this manual.

Before delivery, all products are packed properly. Check the goods after receipt for any damage caused during transport. Report any damage immediately to the forwarding agent.

This manual allows a safe and efficiently use of equipment. Images of this manual are for a principle understanding and can be different from the real design.

 **NOTICE!**

We refer to the prescribed equipment tests before initial start-up, before putting back into operation and the regular periodic inspections.

In other countries any additional national regulations must be observed.

1.1 Indications to determine the used part of the theoretical usage life.

For motor driven units.

The equipment (rope hoists, chain hoists, winches as well as crane hoisting units) are classified in drive groups (duty classification) according to their intended mode of operation, running times and load collectives and dimensioned according to the requirements derived from these.

They are thus only designed for a limited period of use with regard to the overall dimensioning and certification.

After the total period of use as elapsed, measures must be taken where parts are checked and exchanged as per indication by the manufacturer. After that a new maximum usage period is determined. See also the valued accident prevention regulations, "winches, lifting and pulling devices".

 **NOTICE!**




Commitment


A general overhaul may only be performed by HADEF or by a specialized company, authorized by HADEF.

2 Safety


2.1 Warning notice and symbols

Warnings and notice are shown as follows in these instructions:


 DANGER!	This means that there is a high risk that leads, if it is not avoided, to death or severe injury.
 WARNING!	This means that there is a risk that could lead, if it is not avoided, to death or severe injury.
 CAUTION!	This means that there is little risk that could lead, if it is not avoided, to slight injury or damage to the device or its surrounding.

 **NOTICE!** Gives advice for use and other useful information.

 Danger from electricity.

 Danger from explosive area.

2.2 Duty of care of the owner

 DANGER!
Failure to follow the instructions of this manual can lead to unpredictable hazards. For any resulting damage or personal injury, HADEF assumes no liability.

The unit was designed and built following a risk analysis and careful selection of the harmonized standards that are to be complied with, as well as other technical specifications. It therefore represents state-of-the-art technology and provides the highest degree of safety.

Our delivery includes the hoist supplied beginning at its suspension and ending at the load hook and if supplied with control, the control line/hose that leads to the hoist. Further operating material, tools, load attaching devices as well as main energy supply lines must be assembled according to the valid rules and regulations. For explosion-proof equipment, all these parts must be approved for use in area prone to explosion, or they must be suitable for use in area prone to explosion. The owner is responsible for this.

However, in everyday operation this degree of safety can only be achieved if all measures required are taken. It falls within the duty of care of the owner/user of the devices to plan these measures and to check that they are being complied with.

Complete the operating and installation instructions by any instructions (regarding supervision or notifications) that are important for the special kind of use of the equipment, i.e. regarding organization of work, work flow and human resources.

In particular, the owner/user must ensure that:

- The unit is only used appropriately.
- The device is only operated in a fault-free, fully functional condition, and the safety components, in particular, are checked regularly to ensure that it is functioning properly.
- The required personal protective equipment for the operators, service and repair personnel is available and is used.
- The operating instructions are always available at the location where the equipment is used and that they are legible and complete.
- The unit is only operated, serviced and repaired by qualified and authorized personnel.
- This personnel is regularly trained in all applicable matters regarding safety at work and environmental protection, and that they are familiar with the operating manual and, in particular, the safety instructions it contains.
- Any safety and warning signs on the devices are not removed and remain legible.
- Devices for use in area prone to explosion must (from customer's side) be earthed with a shunting resistor of $< 10^6 \Omega$ against earth.



WARNING!

It is not allowed to make constructive changes of the equipment!

2.3 Requirements for the operating personnel

The units may only be operated by qualified persons that are appropriately trained and that are familiar with it. They must have their employer's authorisation for operation of the units.

Before starting work, the operating personnel must have read the operating and installation instructions, especially the chapter "Safety Instructions".

This is especially important for operating personnel that rarely uses the equipment, i.e. for installation or maintenance work.



DANGER!

In order to avoid severe injury, please pay attention to the following when using the equipment:

- Use protective clothes/equipment.
- Do not wear long hair hanging down open.
- Do not wear rings or other jewellery.
- Do not wear clothes that are too big/wide.

2.4 Appropriate use

The permitted safe working load of the devices must not be exceeded! An exception can be made during the load test before initial operation, carried out by a licensed qualified person.

- The permissible ambient temperature during operation of manual driven devices is $-20^{\circ} \text{C} / +50^{\circ} \text{C}$ and at all power driven devices $-20^{\circ} \text{C} / +40^{\circ} \text{C}$!
- Defective devices and load suspension devices must not be used until they have been repaired! Only original spare parts must be used. Non-compliance will result in any warranty claims becoming void.
- Liability and warranty will become void if unauthorized modifications of the units are made by the user!

The appropriate use of the hoists is vertical lifting and lowering of unguided loads. In combination with trolleys, loads can also be moved horizontally.

**DANGER!**

It is not allowed:

- pulling loose of stuck loads, dragging of loads and inclined pulling is not allowed.
- in explosive atmosphere, except the unit is especially modified for it and marked by an indication label
- to transport people
- The device is not suitable for use on stages and in studios
- persons must not stand under a suspended load

**NOTICE!**

If the units are not used appropriately, it is not possible to ensure safe operation.

The owner and operator have sole liability for all personal injury and damage to property arising from inappropriate use.

2.5 Basic safety measures

- Observe installation-, operation and maintenance instruction.
- Take notice of caution notes at units and in the manual
- Observe safety distances.
- Take care for a free view on the load.
- Only use the hoists appropriately.
- The equipment is to be used exclusively for movement of goods. Under no circumstances my persons be moved.
- Never load the devices beyond their working load limit.
- Pay attention to the accident prevention regulations (UVV).
- Should the hoist be used outside of Germany, please pay attention to the national regulations that apply.
- Supporting structures and load-attached devices used in conjunction with this equipment must provide an adequate safety factor to handle the rated load plus the weight of the equipment. In case of doubt, consult a structural engineer.
- If the equipment has not been used for a period of time, carry out visual checks of all main components such as chains, load hooks etc. and replace any damaged parts with new, original spare parts before putting the equipment back into operation!
- Do not use a hoist that is defective, pay attention to any abnormal noise it makes during operation.
- Stop working immediately in case of disturbances and remedy failures.
- Any damage and faults must be reported to a responsible supervisor immediately.
- If the unit is put into motion, any persons in the immediate vicinity must be informed by calling to them!
- Please pay attention to the regulations for load carrying devices UVV for both positive and non-positive methods of attaching loads.
- The lifting tackle or the load must be securely attached to the hook and be seated at the bottom of the hook.
- The safety catch of hooks must be closed.
- When charged, the housing may not be in contact somewhere.
- Stop lowering the load when the bottom block or the load is being set down or is prevented from being lowered further.
- The load chain must not be twisted.
- Twisted chains must be aligned before attaching the load.
- The correct alignment of the chain links can be seen from the weld seams.
- The chain links must always be aligned in one direction.

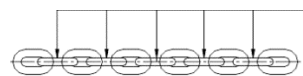


Illustration 1

- Check brakes daily before commencing work.
- The devices are not suitable for continuous operation. The duty cycles of the motors (see the technical data chapter) as well as the remaining life time of the equipment in accordance with FEM group and usage (see calculation of remaining safe working period) must be observed.

 **WARNING!**

The following is not allowed:

- to lift another load than the nominal safe working load
- to manipulate the sliding clutch if units are equipped with
- The use of elongated or damaged chains or wire ropes. Replace them immediately by new, original parts.
- Never loop the load chain around a load nor place or pull the chain over edges.
- Never repair damaged load hooks (e.g. by hammering), but replace them by original hooks.

3 Transport and Storage

 **CAUTION!**

Transport may only be done by qualified personnel. No liability for any damage resulting from improper transport or improper storage.

3.1 Transport

The devices are checked and if so adequately packed before delivery.

- Do not throw or drop the equipment.
- Use adequate means of transport.

Transport and means of transport must be suitable for the local conditions.

3.2 Safety device for transport

 **NOTICE!**

Should a safety device for transport exist, please remove it before commissioning.

3.3 Storage

- Store the equipment at a clean and dry place.
- Protect the equipment against dirt, humidity and damage by an appropriate cover.
- Protect hooks, wire ropes, chains and brakes against corrosion.

4 Description

4.1 Areas of application

The devices must be as far as possible installed in a covered room.

If they are used in the open, protect the units against the effects of weather such as rain, hail, snow, direct sunshine, dust, etc. - we recommend to use a cover in parking position. If the device is set up in a continuously humid environment with strong temperature fluctuations, the correct functionings are endangered by the forming of condensation.

Ambient temperature -20°C up to +50°C. Power-operated units -20 up to +40°C. Humidity 100 % or less but not under water

During longer periods of standstill, corrosion may reduce the function of the brake.

  **DANGER!**

It is not permitted to use the unit in an area at risk from explosion!

4.2 Design

HADEF electrical chain hoists are equipped with a suspension eye for stationary use. The one and two chain fall devices may optionally be equipped with a suspension hook.

All devices can also be supplied with monorail trolley with push travel, hand geared or electric drive.

Type 62/05 S, stationary

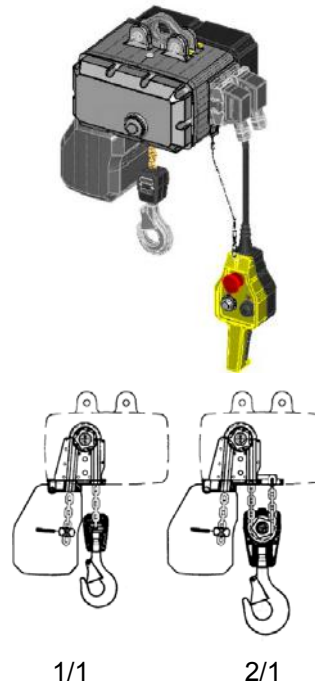
Type 62/05 R, with push travel trolley

Type 62/05 H, with gear travel trolley

Type 62/05 E, with electric travel trolley

Plan:

Chain falls



Operational limit switches for lifting and lowering

4.3 Functions

The lifting gear and motor-driven trolley are moved by pressing the buttons on the control switch. The spring-pressure brake installed in the electric motor of the lifting gear prevents the independent lowering of the load after the push button has been released.

By using a frequency converter, the speed is infinitely variable.

Hand geared trolleys are moved to the left or right by pulling one of the two stands of the endless hand chain.

In combination with push travel trolleys the trolley is moved by pushing or pulling the load or, without load, by pulling the load chain.

NOTICE!

The best protection against functional failures in case of extreme environmental impact is the regular use of the equipment.

If the hoist is not used very often, we recommend to carry out a test run at least once a week and to switch on the motor several times during this test run.

In our experience, this will prevent the brake from sticking.

4.4 Important components

- Standard 3-phase current motor
- Hoist gear

precision spur gear

All gears are fitted with vent screw.

- Trolley gear motor

Combination of worm gear and motor.

Closed design - ventilation not necessary

- Overload protection and emergency end limitation

Hoist with overload protection

- Slipping clutch

The overload control is set in the factory according to the regulations; it is possible to adjust it later from outside (see repair and maintenance section).

The slipping clutch prevents the lifting of a load that is too heavy by slipping through. In the standard design with direct control the slipping clutch also takes on the function of an emergency final limit when the load is at the highest and lowest position.

As an option the device can be supplied with an electronic overload control combined with a low voltage control.

 **WARNING!**

- Never exceed the nominal load!
- It is prohibited to use the emergency stop as operational limit switch.

 **NOTICE!**

If it is necessary to approach the end stops during operation operating limit switches can be supplied (as an option). These can, however, only be used with low voltage control.

- Load chain

Special quality load chain. As the individual components of the chain drive are matched precisely to each other, only original chains may be used.

- Load hook

The load hook, which is made of highly stable forged steel, has a ball bearing. This facilitates attaching the load and avoids the chain turning. The safety catch on the hook prevents the load from slipping out of the hook unintentionally. The safety catch of the load hook must be able to move freely and be self-closing.

- Chain container

The chain container is made of unbreakable plastic, plastic-coated fabric or sheet steel. It will supply different sizes for different chain lengths.

- Control

The electrical chain hoists are controlled as standard as follows:

By direct control

By low voltage control, optionally.

A remote control is available as an option.

- Control switch

- Control switch suitable for single hand use.
- The control switch housing is made of shock- and fracture-proof plastic.
- The control cable is fitted with a stress-relief rope (not applicable for radio control).
- Plug-in connection for the control switch

- Phase sequence- phase failure monitoring relay

All devices with low voltage control are equipped with a phase sequence and phase failure monitoring relay as a standard. This will prevent incorrect phase sequence when connecting to the mains supply and will switch off the device if phase failure occurs. In addition, all devices with low voltage control are equipped with thermal sensors to protect the lifting motor and end switches for lifting/lowering as a standard.

5 Technical data

Capacity/ chain falls kg	Lifting speed m/min	Duty classi- fication FEM 9.511/ ISO 4301	Motor- output kW	Operating time ED %	Starting current A	Nominal current A	cos phi starting	Noise emission at 1m distance tolerance +2 dB(A) dB(A)	Weight at 3m suspension, or track height				Weight per m add. lift kg	
									S	R	H	E		
														0,54
125/1	8/2	2m	0,18/0,05	100	2,5/0,64	0,6/0,36	0,88/0,8	72	30	37	44	56		0,54
250/1	8/2	1Am	0,36/0,09	60	4,7/1,15	1,1/0,6	0,88/0,8	72	30	37	44	56		0,54
500/1	8/2	1Am	0,75/0,18	40	9/1,7	2,1/0,95	0,88/0,8	72	31	38	45	57		0,54
1000/2	4/1	1Am	0,75/0,18	40	9/1,7	2,1/0,95	0,88/0,8	72	33	47	47	59		1,08
1000/1	10/2,5	1Bm	1,9/0,45	30	21/4,5	4,5/2,3	0,88/0,8	78	51	66	65	77		1,1
2000/2	5/1,25	1Am	1,9/0,45	30	21/4,5	4,5/2,3	0,88/0,8	78	54	75	80	95		2,2

The Electric chain hoists are fitted with high-quality load chains. These chains meet all technical requirements as per EN 818-7-T.

Capacity in kg	chain
125/1	5 x 15
250/1	5 x 15
500/1	5 x 15
1000/2	5 x 15
1000/1	7 x 21
2000/2	7 x 21

Trolleys

Capacity/ chain falls	Push trolley	Hand geard trolley	Hand chain pull approx.	Electric trolley	Travel speed	Travel motor output	Travel speed	Travel motor output	max. wheel pressure	setting range for beam flange width from - to	
										Load bar 1N	Load bar 2N
kg	Typ	Typ	daN	Typ	m/min	kW	m/min	kW	daN *)	mm	mm
125/1	208/05	AFH 10	3	AFE 10	16/4	0.25/ 0.06	30/7.5	0.50/ 0.12	150	50-135	136-220
250/1	208/05	AFH 10	4	AFE 10					150	50-135	136-220
500/1	208/05	AFH 10	4	AFE 10					150	50-135	136-220
1000/2	208/05	AFH 10	8	AFE 10					257	50-135	136-220
1000/1	208/05	AFH 20	6,5	AFE 20					387	66-185	186-310
2000/2	208/05	AFH 20	125	AFE 20					510	66-185	186-310

*) This information was not available by the print deadline **) Wheel pressure including the weight of the hoisting device and trolley at nominal load and 3 m suspension height.

3-phase current motor 400V/50Hz - IP55 – F – max. 1000 m above sea level.

Order-related Special data, refer to the motor nameplate.

6 Installation

6.1 Stationary hoist

Stationary designs are supplied with a suspension eye. A suspension hook is available as option.

They are usually supplied assembled in full. In exceptional circumstances, the suspension eye/ suspension hook is not assembled.

Suspension eye and suspension hook

- fix the suspension eye (1) by two threaded bolts (2) at the provided fishplates (3) on top of the hoist housing
- put on disc (4)
- fix nuts M10-10.9 (5) with tightening torque 49 Nm
- additionally protect the nuts with LOCTITE 243



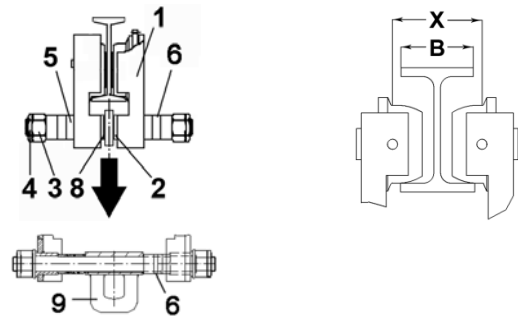
Illustration 2

Suspension hook installation in the same way.

6.2 Adjusting the gauge

The trolley can be adjusted to various beam flange widths. Adjustment to the relevant beam flange width “B” depends on the type and size and is to be made as follows:

- There are distance tubes (5) and/or washers (6) situated on the load bars (2) of the trolley.
- Dimension "X" is set by placing washers (6) from the outer to the inner side ("X" increases) or from the inner to the outer side ("X" decreases).
- Washers (6) and rubber discs (depended on type) leave a distance for the load hook. It is important that the load hangs in the middle under the beam so that the two side plates are equally loaded.
- The suspension eye (9) (if existent) for bigger load bolts must still be swivelling after it has been secured.
- Tighten the hexagon nut (3) and safety nuts (4) again.
- Check correct flange width "B" and dimension "X". Adjustment must be repeated if necessary.



- 1 side plates
- 2 load bars
- 3 hexagon nut
- 4 safety nuts
- 5 distance tubes
- 6 washers
- 7 ---
- 8 rubber disc (depended on type)
- 9 suspension eye

6.3 Installation on the beam

- 1 Tighten the hexagon nut (3) and safety nuts (4).
- 2 Push on the trolley at the face of the beam flange.
- 3 If this is not possible, the trolley can also be mounted on the beam from below.
- 4 Therefore, remove the hexagon nut (3) and the safety nut (4) on the side without gear.
- 5 Pull apart the side plates (1) as far until it is possible to push the trolley onto the beam flange from below. Afterwards, push the trolley together to correct gauge.
- 6 Secure the washers (6) and distance tubes (5) by tightening the hexagon nuts (3) and the safety nuts (4).

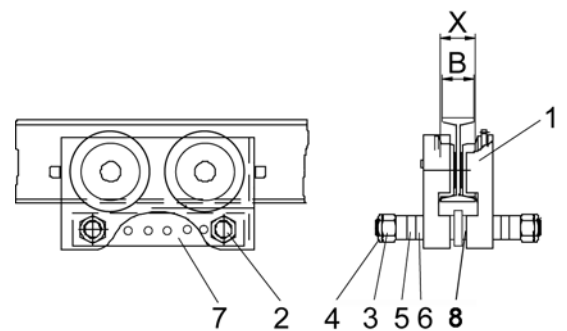


Illustration 3

CAUTION!
The distance "X" between the wheel flanges of the trolley wheels must exceed the flange width "B" of the beam by 2-3 mm (1-1,5 mm each side).

WARNING!
The hoist must always hang centrally under the beam or under its suspension point.

6.4 Chain container installation

- 1 Chain container
- 2 Bolt
- 3 Safety clamp

- suspend chain container (1)
- fix it by bolts (2) at the provided hole of box and housing
- protect it with safety clamps (3)

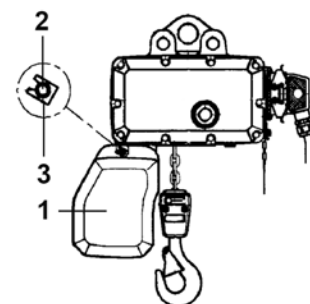
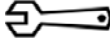
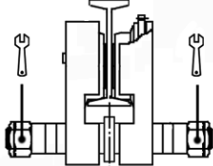


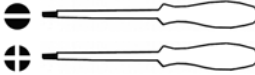



Illustration 4

CAUTION!
If this is not observed it may damage the chain feed-in.

6.5 Tools

Capacity	Size	Tool	Use	
125kg/1 - 1t/2 1t/1 + 2t/2	SW36 SW46		Load bar	
				
				
	diff.		Electric diff.	

7 Operation

Only people that are familiar with the operation of the lifting devices and cranes may be entrusted with their operation. They must be authorized by the employer for the operation of the equipment. The employer must ensure that the operating instructions are available near the equipment and that they are accessible for the operating personnel.

The shown control switches are only for the optical information. They can be different acc. the delivery.

Pendant control lifting/lowering direct control

- 1 Emergency-Stop
- 2 Lifting (slow - fast)
- 3 Lowering (slow - fast)



Illustration 5

Pendant control – 4 push buttons

- 1 Emergency stop
- 2 Selection switch (as option)
- 3 Lifting (slow - fast)
- 4 Lowering (slow - fast)
- 5 Trolley travel right side (slow - fast)
- 6 Trolley travel left side (slow - fast)

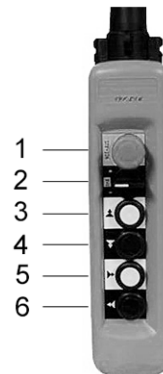


Illustration 6

Radio control

- 1 Lowering (slow - fast)
- 2 Lifting (slow - fast)
- 3 Trolley travel left side (slow - fast)
- 4 Trolley travel right side (slow - fast)
- 5 Crane travel south (slow - fast)
- 6 Crane travel north (slow - fast)
- 7 no function
- 8 no function
- 9 start
- 10 start
- 11 emergency stop



Illustration 7

Push button functions

- Relieved push button = stand still
- push button half pushed = slow speed
- push button pushed completely = fast speed

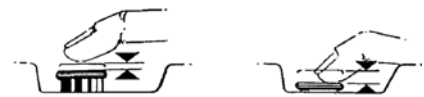


Illustration 8

Red Emergency-Stop button

- button pushed = stand still
- turn the button clockwise = free functions




Illustration 9

8 Operation

The following, important points must be observed when operating the equipment:

- Read the safety instructions.
- Never load the devices beyond their working load limit.
- When changing the motor turning direction, allow the motor to come to a standstill first.
- The prescribed maintenance intervals must be adhered to.
- Observe the duty cycle, i.e. intermittent operation S4-40% ED (as per VDE 0530) means that in a period of 10 minutes the motor can operate – no matter the height of the load – for 4 minutes. It is therefore irrelevant whether the 4 minutes are continuous (i.e., in case of very high lifting heights) or are made in intervals.
- The lifting tackle or the load must be securely attached to the hook and be seated at the bottom of the hook. The safety catch must always be closed.

 **DANGER!**

It is not allowed:

- pulling loose of stuck loads, dragging of loads and inclined pulling is not allowed.
- in explosive atmosphere, except the unit is especially modified for it and marked by an indication label
- to transport people
- The device is not suitable for use on stages and in studios
- persons must not stand under a suspended load

9 Commissioning

9.1 General

Should the unit be used in Germany:

Please observe the validated, national accident prevention regulations.

For other countries:

Inspections as above. Please observe the national rules and regulations and the instructions in this manual!

NOTICE!

Hoists up to 1000 kg capacity and without motor-driven trolleys of hoisting unit must be tested by a “qualified person” before putting into operation for the first time.

Hoists of 1000 kg capacity and up or with more than one motor-driven hoist movement; i.e. lifting and trolley movement, must be tested by a “licensed qualified person” before putting in operation.

An exception is “hoists ready for operation” acc. validated national regulations with EU-declaration of conformity.

Definition “qualified person” (former expert)

A “qualified person” has learned, due to occupational training and experience and the job that the person has done, the skills needed to tests the material for one’s work.

Definition “licensed qualified person” (former approved expert)

A “licensed qualified person” has, due through special occupational training, knowledge about testing of the material for one’s work and knows the national accident prevention regulations and other prescriptions and technical regulations. This person must test the material for one’s work regularly with regard to design and kind of use. The license will be given to qualified person be the approved supervision authorities (ZÜS).

9.2 Power supply

9.2.1 Mains connection

Hoist motor technical data can be found it in the "Technical data" chapter.

The following tables show the assignment of the fuses at 400 Volt 3-phase current.

- Select connection cross-sections as per VDE 0100.
- Put sleeves on the ends of the cables.
- Insert the connection cable into the connection plug without strain.
- Secure lines as per VDE 0100.

9.2.2 Control line connection

Pendant with cable and plug-in connection. Plug-in before use.

Any changes of the power supply cable must only be effected by qualified personnel.

9.2.3 Power connection of the brake

The low-maintenance D.C. spring-pressure brakes are connected at the factory according to the wiring diagram.

9.2.4 Wiring diagram


Wiring diagrams are situated in the terminal box or can be requested from HADEF by metioning of serial number.

9.2.5 Assigning line cross-sections and fuses

Motor output up to kW	Nom. ampere 400V/50Hz max. A	slow-blow fuse A	cable cross-section mm ²		
			L < 50 m	L > 50 < 100 m	L > 100 m < 150 m
0,5	1,1	10	1,5	2,5	4
0,75	2,1	10	1,5	2,5	4
2,2	4,5	16	1,5	2,5	4

9.3 Load chain

- Before commissioning the load chain must be aligned and oiled.
- Move safety note and fixing wire away from the chain.

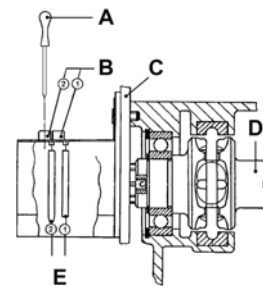
 **CAUTION!**
 Do not use grease for lubrication of load chain.
 Without lubrication, manufacturer's warranty and/or liability will be void.

NOTICE!

Continuous, thorough lubrication will increase the life of the chain considerably.

9.4 Adjustment - limit switch for lifting

- If desired the chain hoist can be fitted with a limit switch for lifting GTES 51-67 or GTES 51-180.
- It allows to adjust any switching point desired, for example the limit positions of upper and lower hook position. The slipping clutch incorporated in the hoist serves as emergency stop.
- If the chain hoist is supplied with switch included, a switching point for upper and lower hook position is preset.
- The setting can be adjusted at the set screws 1 and 2 with a screw driver \varnothing 4mm or 4mm hexagon socket screw key. The table shows the hook path for one turn of the set screw.



- A Adjustment with screw driver \varnothing 4mm
- B set screw
- C Adapter
- D Chain sprocket shaft
- E Control cams

chain falls	type of limit switch for lifting	125 kg/1 up to 1000 kg/2		1000 kg/1 and 2000 kg/2	
		hook path	hook path per turn of set screw 1 and 2 mm	hook path	hook path per turn of set screw 1 and 2 mm
1	GTES 51 - 67	$\leq 9m$	92	$\leq 12m$	130
	GTES 51 - 180	$\geq 9m$	250	$\geq 12m$	350
2	GTES 51 - 67	$\leq 4m$	46	$\leq 6m$	65
	GTES 51 - 180	$\geq 4m$	125	$\geq 6m$	175

9.5 Setting of the switching points

set screw 1 "switching point 1 (lifting)"


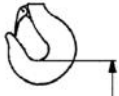


The switching point can be set at any desired point between upper and lower hook path limit. In order to adjust move the load hook to the desired position, which is possible by turning the set screw 1 to the left side. Afterwards turn the set screw 1 as far to the right side until the switching contact switches audible. 114 turns of the set screw mean 360° at the cam.

Drive two times into the desired hook position (1 creep speed, 2 main speed) and check the switching point, adjust if necessary. The load attaching device may not touch the housing and thereby activate the slipping clutch.

set screw 2 "switching point 2 (lowering)"

The switching point can be set at any desired point between upper and lower hook path limit. In order to adjust move the load hook to the desired position, which is possible by turning the set screw 2 to the right side. Afterwards turn the set screw 2 as far to the left side until the switching contact switches audible. 114 turns of the set screw mean 360° at the cam.

Drive two times into the desired hook position (1 creep speed, 2 main speed) and check the switching point, adjust if necessary. The chain attaching part may not touch the housing and thereby activate the slipping clutch.

	switching point 1 (lifting) $114 \curvearrowright = 360^\circ$	
	switching point 2 (lowering) $114 \curvearrowleft = 360^\circ$	

10 Safety check

Before putting into service initially or when putting back into service, it must be checked whether:

- All fastening screws (if existent), socket pins, flap socket and safety devices are tightened and secured.
- The oil levels in the gear boxes are sufficient.
- All movements of the load comply with the symbols on the control switch.
- The chains are correctly placed, oiled and in good condition.

11 Functional test

11.1 Checks before the initial start-up

Lifting gear

- Load chains must not be twisted.
- Lubricate the load chain with gear oil or suitable chain lubricant before first loading.

Trolley drive

- The open-lying teeth of the trolley drive must be lubricated.

Hand gear for hand geared trolley

- Ensure correct fit of the hand chain, it must not be twisted and must hang freely.

11.2 Functional test

Lifting gear

Check lifting and lowering functions, initially without a load. The buttons of the control switch are marked with the symbols for lifting and lowering. The movement direction of the load (lifting or lowering) must correspond with the push buttons (lifting or lowering). This is the factory setting.

If the device lowers when the “lift” button is operated and lifts when the “lower” button is operated, the two phases of the net connection must be swapped.

The function of the end switch is to be checked initially by operating the end switch by hand. Then carefully move to the end position. If required, adjust end switch.

Then check the brake function under load. After releasing the buttons of the control switch, the load must be securely held.

Trolleys

Carefully move the trolley to the end positions and check the positions of the end stops.



NOTICE!

The limit switch function will only work if the movement direction of the load (lifting - lowering) corresponds to the push buttons of the control switch.

12 Maintenance

12.1 General

All monitoring, servicing and maintenance operations are to ensure correct functioning of the equipment; they must be effected with utmost care.

- Only “qualified persons” may do this work.
- Servicing and maintenance work must only be done when the hoist is not loaded.
- Records must be kept of all test results and measures taken.

12.2 Monitoring

The monitoring and servicing intervals stated are valid for operation under normal conditions and single-shift operation. In case of severe operating conditions (e.g. frequent operation with full load) or special environmental conditions (e.g., heat, dust, etc.), the intervals must be shortened correspondingly

12.3 Replacing the load chain



CAUTION!

If there is any visible damage and when the conditions for replacement are reached (i.e. one or several dimensions in the table have been reached, there is corrosion or elongation), the chain must be replaced.

When replacing the chain, also check the chain wheels.

Procedure:

- Only insert new chains in an unloaded state and as the chains that are currently in the device – i.e. not twisted.
- Remove chain from its fastening at the end and attach a chain link which is open at the side.
- A chain link which is open at the side, can easily be produced by grinding out a small piece. The opening must have the same thickness as the chain link.
- Hang a new original chain (same size and oiled) in the side opened chain link and insert it.
- Make sure the chain is not installed twisted.
- Make sure the chain links are aligned in one direction.
- Assemble the chain to the end fastening.



Illustration 10

Running of the chain into the chain container:

- Always run chains into the chain container by using the motor.



CAUTION!

Fill in the chain always motor driven.

Never run the chain in by hand, as there is a risk of knotting which can cause malfunctions and damage to the device.

Hoists – 1 or 2 fall version

- 1 sideways open chain link
- 2 chain welding seam
- 3 cylindrical pin
- 4 chain bolt
- 5 chain stop
- 6 split pin
- 7 pull-in aid (e.g. cable strap)

A chain fixing point

Pay attention of the position of welding seam (2)

Use pull-in aid (7)

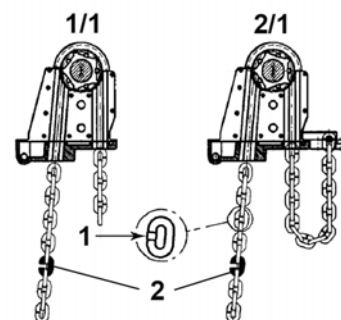


Illustration 11

1-fall version (1/1)

- open bottom block
- lay in the last chain link
- safe with cylindrical pin (3)
- assemble bottom block again

Tightening torque of screws for bottom block:
M5 10.9 – 8Nm / M6 10.9 – 15 Nm

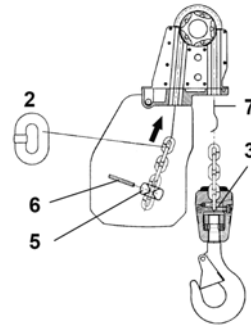


Illustration 12

2-fall version (2/1)

- put the chain through the bottom block, more and more
- fix the last chain link with bolt (4) at the fixing point (A)
- protect chain stop (5) by split pin (6)
- install chain container

The chain does not be twisted!

Tightening torque of screws at chain fixing point:
M6 12.9 – 12 Nm

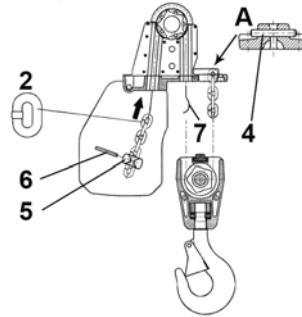


Illustration 13

 **NOTICE!**

Every chain replacement needs a replacing of the chain bolt/pin (3 or 4). Use only original bolts.

12.4 Brake motor

Brake: 85 V DC

Nominal air gap	Air gap max.	Brake disc compl. new / min.
(mm)	(mm)	(mm)
0,2	0,6	10,5 / 8

12.4.1 Assembling the brake

- 1 Insert the retaining ring (1) into the shaft slot.
- 2 Insert the feather key (2) into the motor shaft.
- 3 Fix hub (3) with retaining ring (1).
- 4 Assemble the friction plate (4) if existent.
- 5 Push the rotor (5) onto the hub (3).
- 6 Lock the magnet body with the 3 fastening screws (6).
- 7 Set air gap "a" (refer to "adjusting the air gap")
- 8 Assemble the dust-protection ring (7) if existent.

9 Electric connection

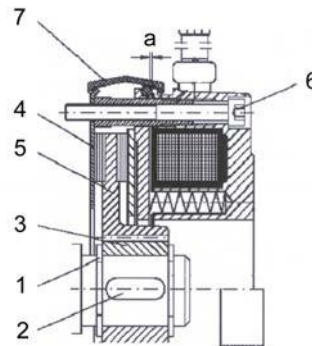


Illustration 14

12.4.2 Disassembly of the brake

Disassembly is performed in reverse order to the assembly.

12.4.3 Adjusting the air gap

View "X" on the brake.

- 1 Loosen the locking screws (6) by half a turn.
- 2 Turn the cap screws (8) into the magnetic body (9) anti-clockwise.
- 3 By turning the locking screws (6) clockwise, move the magnetic body (9) towards the anchor plate (10) using a feeler gauge until nominal air gap "a" is reached (see table).
- 4 Unscrew the cap screws (8) from the magnetic body clockwise.
- 5 Tighten the locking screws (6).
- 6 Check the air gap again and re-adjust if necessary.

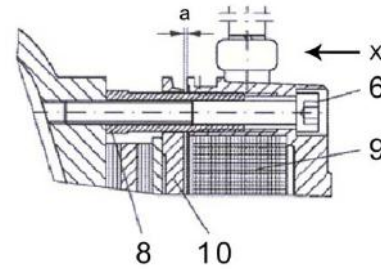



Illustration 15

12.5 Overload protection

If the hoist does not lift the permitted load, the overload protection must be adjusted. Adjustment may only be done by a service company, authorised by the manufacturer!

 **DANGER!**
 The factory setting of the overload protection is secured by a seal. Any guarantee becomes invalid if this setting is changed. Should maintenance be necessary, please contact a service company that is authorised by the manufacturer.

Depending on the type of hoist, the following variants are possible:

12.5.1 Slipping clutch



Illustration 16

12.5.2 Electronic hoisting power limiter

Power consumption of the hoist motor is measured during lifting movement of a load by an adjustable power measuring device (overload guard). The setting is made via a separate relay for main and creep lifting speed. Power consumption of the motor is load-dependent and increases with the load. If the set value is exceeded, the relay responds immediately and switches the motor off via switching elements. After the overload protection has been activated the LOWER button must be pressed first so that the LIFT function can be activated again. Before lifting again the load must be reduced to the nominal load!



Illustration 17

13 Inspection

13.1 General Overhaul for motor-driven units

The validated, national accident prevention regulations must be observed and the measures to reach "safe working periods (S.W.P.)" according to FEM 9.755.

After the "theoretical working time D" has been elapsed, the owner/user must take motor driven devices out of operation and effect a General Overhaul.

Further use of the equipment is only allowed after a licensed qualified person has proofed

- that further use is possible without doubt
- and**
- the conditions for further use have been determined

These conditions have to be written down in the test book.

The owner/user is responsible to make sure that these conditions are observed.

13.2 Periodic checks

Independently from the regulations of the individual countries, lifting devices must be checked at least yearly by a qualified person or licensed qualified person regarding its functional safety.

13.2.1 Components to be checked

The following must be checked:

- Dimensions of load chain, load hooks, pawls, bolts, ratchet wheels, brake linings.
The dimensions must be compared to the dimensions in the tables.
- A visual inspection for deformations, cracks and corrosion must be carried out.

13.2.2 Inspection intervals

	at commissioning	daily checks	1st maintenance after 3 months	Inspection and maintenance every 3 months	Inspection and maintenance every 12 months	Inspection and maintenance every 36/60 months
Inspection of the equipment by a qualified person (periodic inspection)					X	
screw connections	X				X	
brake function - brake discs	X	X				
overload protection as slipping clutch (if relevant)	X				X	
overload protection by current cut-off (electric hoist) (if relevant)	X				X	
overload protection by air relieve valve (pneumatic hoist) (if relevant)	X				X	
load chain, clean and oil	X	X*)	X	X		
load chain, elongation and wear				X		
load hook, cracks and deformation					X	
Bearings of chain pulleys, check and lubricate					X	
Hoist gear, oil change						X*)
Trolley wheels, wear					X	
Trolley wheels, lubricate toothed wheels	X*)		X*)	X*)		

*) see chapter "maintenance"

13.3 Checking the load chain

acc. DIN 685-part 5

L11 = pitch increase over 11 chain links

L1 = pitch increase over 1 chain link

dm = detected link thickness

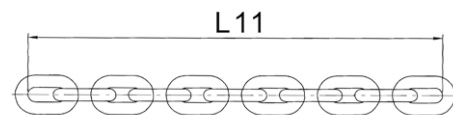



Illustration 18

Chain dimensions

Dimensions mm	Chain size	
	5x15	7x21
L11	171,4	238,8
L1	16,0	22,4
dm	4,6	6,5

 **WARNING!**
When the dimensions listed in the table are reached due to wear or deformation, the chain must be replaced!

13.4 Checking the load hook

Load hook

X = measuring distance hook mouth width

Y = measured length from hook no. 6

H = thickness of hook saddle

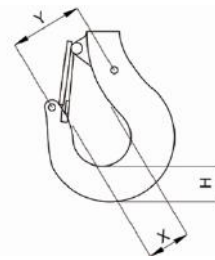


Illustration 19

Please fill in the measured values before commissioning:

Dimensions for load and suspension hook

Dimension mm	Capacity in t			
	0,125-0,25	0,5	1	2
Hook No.	012	025	05	1
X resp. Y	24	28	34	40
H	19	24	31	40

Capacity	t
X bzw. Y	mm
H	mm



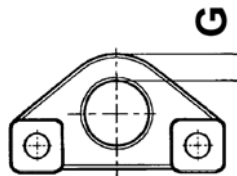
CAUTION!

When the dimension of hook opening width is deformed more than 10% or when the dimension of the hook bottom thickness is fallen short of by 5% due to wear, the hook must be replaced.

13.5 Checking the suspension eye

Dimensions for suspension eye

Dimensions mm	Capacity in kg			
	125-250	500/1	1000/2	1000/1 2000/2
Eye Ø	36	36	36	52
G min.	12,5	12,5	12,5	22



Please fill in the measured values before commissioning:

Capacity	kg
Eye Ø	mm
G	mm

If the dimension "G" will be underrun or cracks or damages are visible, interchange the suspension eye.




14 Service

14.1 Load chain

Wear at the links is mainly due to insufficient maintenance of the chain.

To ensure optimal lubrication of the links, the chain must be lubricated at regular intervals, depending on usage.



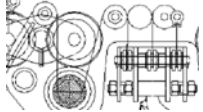
- Lubricate the chain with a lubricant that creeps, e.g. automotive gear oil.
- Always lubricate the chain when it is not under load so that the oil can wet the links affected by wear. It is not sufficient to lubricate the chain from the outside, as this will not ensure the formation of a lubricating film within the links. The adjacent link points must always be lubricated to prevent excessive wear.
- If the same lifting operations are carried out constantly, the switching area from a lifting to a lowering movement must be given special attention.
- Thoroughly effected lubrication of the chain will prolong the life of the chain by approx. 20 times, compared to dry run with unlubricated chain.
- Wash dirty chain with petroleum or a similar cleaner, under no circumstances heat the chain.
- If there are environmental influences that foster wear, such as sand, a dry lubricant should be used, e.g. graphite powder.
- When lubricating the chain's condition of wear should be checked.

Use		Recommendation		Interval
Load chain		Gear oil for example: FUCHS RENOLIN PG 220 or special chain lubricant Use NO grease!	0,2 l	3 month

 **CAUTION!**




Do not use grease for lubrication of load chain.
Without lubrication, manufacturer's warranty and/or liability will be void.

14.2 Pulleys

Use		Recommendation		Interval
Pulleys		FUCHS RENOLIT FEP2	Acc. to demand	12 month

14.3 Load hook

- Check bearings and pulleys yearly
- Clean and lubricate the bearings of hooks and pulleys with grease
- Slight bearings are maintenance free
- When bearings resp. slight bearings are worn of, change the complete pulley

Use		Recommendation		Interval
Load hook bearing		FUCHS RENOLIT FEP2	Acc. to demand	12 month

14.4 Hoist gear

- Low maintenance.
- Oil and grease life of the gear and of ball bearings is designed for the first safe operating period (S.W.P.) of the chain hoist.
- Shorter maintenance intervals for particularly difficult operating conditions, e.g. increased dust and pollution loads or constant operation of the hoist with the highest load
- Lubricant: synthetic, viscosity VG 220

A = Oil fill in or drain plug

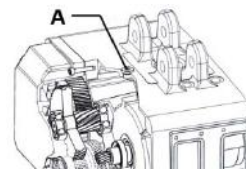


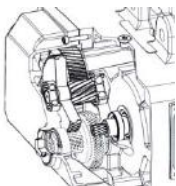


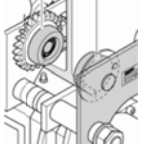
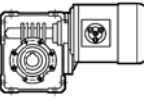


Illustration 20

Use		Recommendation		Interval
Spur gear		FUCHS RENOLIN PG 220	125kg/1 = 1,1 l 250kg/1 = 1,1 l 500kg/1 = 1,1 l 1000kg/2 = 1,1 l 1000kg/1 = 1,6 l 2000kg/2 = 1,6 l	Exchange lubricant all 3 years

14.5 Trolley


- Trolleys are lifetime lubricated, Refill lubricant is normally not necessary.
- Lubricate gear rim and pinion drive each ¼ year or if required more often, with grease.

Use		Recommendation		Interval
Pulleys Gear rim Drive pinion		FUCHS RENOLIT FEP2	0,1 kg	3 month
Travelling gear If available		SHELL Tivela S320	---	Life time lubrication

14.6 Electric motor

For the motor it is sufficient to keep the cooling airways clean and monitor the roller bearing and its lubrication status.

A high temperature fat must be used if the roller bearing is replaced.

 **CAUTION!**
Brake linings and surfaces must always be clean and fat-free. Even very small amounts of dirt can reduce the braking moment considerably.

14.7 Lubricant selection

FUCHS	SHELL	ESSO	ARAL	MOBIL	TOTAL	CASTROL	KLÜBER
Renolin PG 220	Tivela S 20	Glycolube 220	Degol GS 220	Glygoyle 30	CARTER SY 220	--	Klübersynt GH 6-220
Renolin PG 320	Tivela S 320	Glygolube 320	Degol GS 320	Glygoyle 320	--	--	Klübersynt GH 6-320
Renolin PG 460	Tivela S 460	Glygolube 460	Degol GS 460	Glygoyle 460	--	Alphasyn PG 460	Klübersynt GH 6-460
Renolit FEP2	Alvania EP2	Unirex EP2	--	Mobilux EP2	MULTIS EP2	--	--
Renolin B10 VG32	Tellus Oil 32	--	--	--	--	--	--
Stabylan 5006	--	--	--	--	--	Optimol Viscoleb 1500	Klüberoil 4UH 1-1500

14.8 Lubricant for food industry – selection (as option*)

	FUCHS	SHELL	MOBIL	CASTROL	KLÜBER
Gear	Geralyn SF 220	Cassida Fluid GL 220	Glygoyle 220	Optimol GT 220	Klübersynt UH1-220
Driving gear	Geralyn SF 320	Cassida Fluid GL 220	Glygoyle 320	Optimol GT 320	Klübersynt UH1-320
Load chain	--	--	Lubricant FM 100	Optimol Viscoleb 1500	--
Load hook Pulley Spur gear Pinion	--	FM Grease HD 2	Mobilgrease FM 222	--	--

* must be mentioned by order


15 Trouble

Please pay attention to the following in case of problems:

- Troubles with the equipment must only be repaired by qualified personnel.
- Secure the unit against unintended operation start.
- Put up a warning note indicating that the unit is not to be used.
- Secure the working area of moving parts of the unit.
- Please read the chapter "Safety instructions".

Notes on the repair of faults are found in the following table.

For the repair of failures please contact our service department.

 **CAUTION!**
Trouble caused by wear or damage to parts such as wire ropes, chains, chain wheels, axes, bearings, brake parts, etc., must be remedied by replacing the parts with original spare parts.

16 Remedy

Problem*	Unit	Cause	Remedy
Unit cannot be switched on	Electric Hoists	No main power	Check connection to mains supply
		Phase sequence not correct (with low voltage control)	exchange 2 phases <i>(see warning note at the plug)</i>
Hoist motor does not run	Electric Hoists	Fuse burnt out	Replace the fuse
		Defective switching unit in the control button switch	Replace the switching unit
		Interruption in the control cable	Check control cable and replace if necessary.
		Defect of capacitor (only for alternating current 1).	Replace the capacitor
	Pneumatic hoists and winches	Defective coil - mechanic or electric overload	Motor must be repaired by a specialist If the unit is suitable for explosive atmosphere, the motor must be returned to the manufacturer for repair!
		Operation pressure/ quantity of air is too low	Check connection to mains supply
Hoist motor runs – load is not lifted	For motor driven chain hoists, and winches	After prolonged standstill	See maintenance - pneumatic motor
		Overload protection is activated - (with overload)	Reduce the load to nominal load
		Overload protection is activated - (with =< nominal load)	Check settings and reset if necessary
Hoist motor is running – chain does not lower	For motor driven chain hoists.	No or incorrect power transmission	Let the unit be repaired by an expert For EX-hoists, please clarify with the manufacturer what to do!
		Blockage due to chain link pointing sideways in the feed from the chain container*	Check the chain - lubricate if necessary and/or select a larger chain container so that the chain can be properly arranged before the inlet
Motor hums and uses excessive current	Electric hoists and winches	Defective coil	Motor must be repaired by a specialist If the unit is suitable for explosive atmosphere, the motor must be returned to the manufacturer for repair!
		Rotor is rubbing	Motor must be repaired by a specialist If the unit is suitable for explosive atmosphere, the motor must be returned to the manufacturer for repair!
		Brake does not release	See problem "Brake does not release"
		Defect of capacitor (only for alternating current 1).	Replace the capacitor
		Defect of starter relay (only for alternating current 1).	Replace the starter relay
		Phase failure (only direct control)	Find the cause and repair
Motor does not brake or has excessive afterrunning.	Electric hoists and winches	Switching error after intervention in the electric circuit	Check the electric connection of the brake acc. to the wiring diagram
	For motor driven units.	Brake linings are worn or dirty.	Brake lining carrier must be changed completely If the unit is suitable for explosive atmosphere, the brake must be returned to the manufacturer for repair!
		Air gap is too large	Re-adjust the air gap If the unit is suitable for explosive atmosphere, the brake must be returned to the manufacturer for repair!
Brake does not release	Electric hoists and winches	Brake rectifier defective	Replace the brake rectifier If the unit is suitable for explosive atmosphere, the brake must be returned to the manufacturer for repair!
		Brake current relay defective	Replace the brake current relay
		Brake coil is defective	Replace the brake coil If the unit is suitable for explosive atmosphere, the brake must be returned to the manufacturer for repair!
		Permissible air gap is exceeded due to worn out brake lining	Re-adjust the air gap and exchange the brake lining if necessary If the unit is suitable for explosive atmosphere, the brake must be returned to the manufacturer for repair!
	Pneumatic hoists and winches	Power drop in the mains power line > 10%	Provide correct power supply voltage
		Operation pressure/ quantity of air is too low	Check connection to mains supply
Fuses burnt out or motor contactor is triggered	Electric hoists and winches	Short circuit in component	Eliminate the short circuit
		Motor has a short circuit in the body or windings	Correct the problem by a specialist For EX-hoists, please clarify with the manufacturer what to do!
		Motor is switched incorrectly	Correct the switching
		Wrong type of fuse	Replace the fuse with correct one <i>(see table "fuses")</i>

*) as far as applicable

17 Decommissioning



WARNING!

It is essential that the following points are observed in order to prevent damage to the equipment or critical injury when the device is being decommissioned:

It is mandatory that all steps for decommissioning the machine are carried out in the indicated sequence:

- First secure the working area for decommissioning, leaving plenty of space.
- Read the chapter "Safety instructions".
- Disassembly is carried out in reverse order to the assembly.
- Please make sure that all operating material is disposed of in accordance with environmental regulations.

17.1 Temporary decommissioning

- Measures are as above.
- Also read the chapter "Transport and storage".

17.2 Final decommissioning/disposal

- Measures are as above.
- After disassembly, ensure that the disposal of the equipment and any materials it contains is carried out in accordance with environmental regulations.

18 Additional documents

18.1 Electric wiring diagrams

Electric wiring diagrams are attached to the consignment or included in the terminal box.
Except for units supplied without control.

18.2 Radio control (as option)

Should the unit be fitted with radio control, a manual for radio control is attached to the consignment.